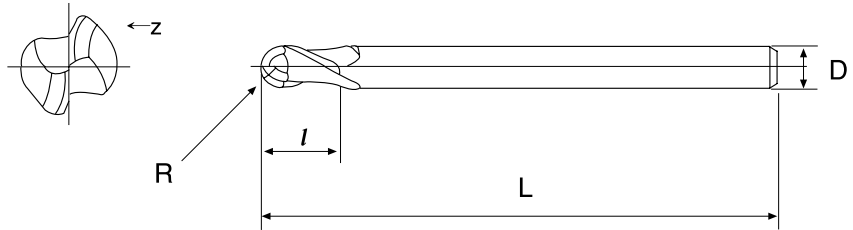




600NaNo

BALL TYPE CUTTING ALUMINIUM & COPPER

WC=90 Co=10 HV30 = 1571 Rupture=3750N/mm² Grain Size=0.6µm



MG

HRC
▶ 40

25°



■ ACB - Uncoating

MODE	Diameter d	Flute Length l	Full Length L	Shank Diameter D	radius of Ball Nose R	Flute No. Z
ACB 0102	1	2	50	4	0.5	2
ACB 0152	1.5	3	50	4	0.75	2
ACB 0202	2	4	50	4	1	2
ACB 0252	2.5	5	50	4	1.25	2
ACB 0302	3	6	50	4	1.5	2
ACB 0352	3.5	7	50	4	1.75	2
ACB 0402	4	8	50	4	2	2
ACB 0452	4.5	9	50	6	2.25	2
ACB 0502	5	10	50	6	2.5	2
ACB 0552	5.5	11	50	6	2.75	2
ACB 0602	6	12	50	6	3	2
ACB 0802	8	16	60	8	4	2
ACB 1002	10	20	75	10	5	2
ACB 1202	12	24	75	12	6	2

