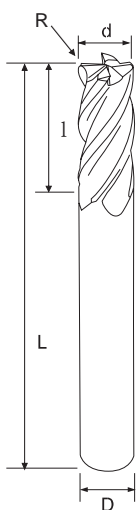


Corner Radius series - 4 flutes



● Micro Grain Carbide

● WC=90 Co=10 HV30=1571 Rupture=3750N/mm² Grain Size=0.6μm



MODE	Diameter	Corner Radius	Flute Length	Full Length	Shank Diameter	Flutes
	d	R	l	L	D	Z
RTA020024	2	0.2	6	50	4	4
RTA020034	2	0.3	6	50	4	4
RTA020054	2	0.5	6	50	4	4
RTA025024	2.5	0.2	8	50	4	4
RTA030024	3	0.2	8	50	3	4
RTA030034	3	0.3	8	50	3	4
RTA030054	3	0.5	8	50	3	4
RTA030104	3	1	8	50	3	4
RTA430024	3	0.2	8	50	4	4
RTA430034	3	0.3	8	50	4	4
RTA430054	3	0.5	8	50	4	4
RTA430104	3	1	8	50	4	4
RTA040024	4	0.2	10	50	4	4
RTA040034	4	0.3	10	50	4	4
RTA040054	4	0.5	10	50	4	4
RTA040104	4	1	10	50	4	4
RTA040154	4	1.5	10	50	4	4
RTA050024	5	0.2	13	50	6	4
RTA050034	5	0.3	13	50	6	4
RTA050054	5	0.5	13	50	6	4
RTA050104	5	1	13	50	6	4
RTA060024	6	0.2	15	50	6	4
RTA060034	6	0.3	15	50	6	4
RTA060054	6	0.5	15	50	6	4

Application :

◎ Recommend

○ Suitable

X Not Recommend

carbon steel, Alloy steel	Pre-hardened steel	High-hardened				Stainless steel	Copper alloy	Aluminum alloy
	~45HRC	~50HRC	~55HRC	~60HRC	~65HRC			
○	○						○	○





Corner Radius series - 4 flutes

600
Nano

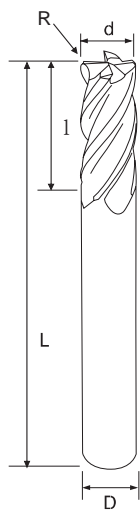
HRC
▶ 45

35°

R

● Micro Grain Carbide

● WC-90 Co-10 HV30=1571 Rupture=3750N/mm² Grain Size=0.6μm



MODE	Diameter	Corner Radius	Flute Length	Full Length	Shank Diameter	Flutes
	d	R	l	L	D	Z
RTA060104	6	1	15	50	6	4
RTA060154	6	1.5	15	50	6	4
RTA060204	6	2	15	50	6	4
RTA080034	8	0.3	20	60	8	4
RTA080054	8	0.5	20	60	8	4
RTA080104	8	1	20	60	8	4
RTA080154	8	1.5	20	60	8	4
RTA080204	8	2	20	60	8	4
RTA080254	8	2.5	20	60	8	4
RTA080304	8	3	20	60	8	4
RTA100034	10	0.3	25	75	10	4
RTA100054	10	0.5	25	75	10	4
RTA100104	10	1	25	75	10	4
RTA100154	10	1.5	25	75	10	4
RTA100204	10	2	25	75	10	4
RTA100254	10	2.5	25	75	10	4
RTA100304	10	3	25	75	10	4
RTA120034	12	0.3	30	75	12	4
RTA120054	12	0.5	30	75	12	4
RTA120104	12	1	30	75	12	4
RTA120154	12	1.5	30	75	12	4
RTA120204	12	2	30	75	12	4
RTA120254	12	2.5	30	75	12	4
RTA120304	12	3	30	75	12	4

Application :

◎ Recommend

○ Suitable

X Not Recommend

carbon steel, Alloy steel	Pre-hardened steel	High-hardened					Stainless steel	Copper alloy	Aluminum alloy
	-45HRC	-50HRC	-55HRC	-60HRC	-65HRC				
○	○						○	○	

