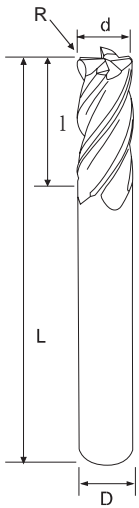


Corner Radius series - 4 flutes



● Micro Grain Carbide

● WC-90 Co=10 HV30=1571 Rupture=3750N/mm² Grain Size=0.6μm



MODE	Diameter	Corner Radius	Flute Length	Full Length	Shank Diameter	Flutes
	d	R	l	L	D	Z
RTA020024 AITiN	2	0.2	6	50	4	4
RTA020034 AITiN	2	0.3	6	50	4	4
RTA020054 AITiN	2	0.5	6	50	4	4
RTA025024 AITiN	2.5	0.2	8	50	4	4
RTA030024 AITiN	3	0.2	8	50	3	4
RTA030034 AITiN	3	0.3	8	50	3	4
RTA030054 AITiN	3	0.5	8	50	3	4
RTA030104 AITiN	3	1	8	50	3	4
RTA430024 AITiN	3	0.2	8	50	4	4
RTA430034 AITiN	3	0.3	8	50	4	4
RTA430054 AITiN	3	0.5	8	50	4	4
RTA430104 AITiN	3	1	8	50	4	4
RTA040024 AITiN	4	0.2	10	50	4	4
RTA040034 AITiN	4	0.3	10	50	4	4
RTA040054 AITiN	4	0.5	10	50	4	4
RTA040104 AITiN	4	1	10	50	4	4
RTA040154 AITiN	4	1.5	10	50	4	4
RTA050024 AITiN	5	0.2	13	50	6	4
RTA050034 AITiN	5	0.3	13	50	6	4
RTA050054 AITiN	5	0.5	13	50	6	4
RTA050104 AITiN	5	1	13	50	6	4
RTA060024 AITiN	6	0.2	15	50	6	4
RTA060034 AITiN	6	0.3	15	50	6	4
RTA060054 AITiN	6	0.5	15	50	6	4

Application :

⊙ Recommend

○ Suitable

X Not Recommend

carbon steel, Alloy steel	Pre-hardened steel					Stainless steel	Copper alloy	Aluminum alloy
	~45HRC	~50HRC	~55HRC	~60HRC	~65HRC			
○	⊙	⊙	○			○		



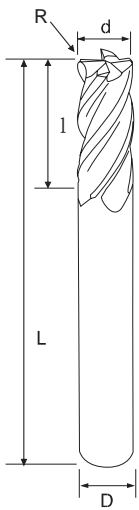
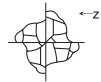


Corner Radius series - 4 flutes



● Micro Grain Carbide

● WC-90 Co=10 HV30=1571 Rupture=3750N/mm² Grain Size=0.6μm



MODE	Diameter	Corner Radius	Flute Length	Full Length	Shank Diameter	Flutes
	d	R	l	L	D	Z
RTA060104 AITiN	6	1	15	50	6	4
RTA060154 AITiN	6	1.5	15	50	6	4
RTA060204 AITiN	6	2	15	50	6	4
RTA080034 AITiN	8	0.3	20	60	8	4
RTA080054 AITiN	8	0.5	20	60	8	4
RTA080104 AITiN	8	1	20	60	8	4
RTA080154 AITiN	8	1.5	20	60	8	4
RTA080204 AITiN	8	2	20	60	8	4
RTA080254 AITiN	8	2.5	20	60	8	4
RTA080304 AITiN	8	3	20	60	8	4
RTA100034 AITiN	10	0.3	25	75	10	4
RTA100054 AITiN	10	0.5	25	75	10	4
RTA100104 AITiN	10	1	25	75	10	4
RTA100154 AITiN	10	1.5	25	75	10	4
RTA100204 AITiN	10	2	25	75	10	4
RTA100254 AITiN	10	2.5	25	75	10	4
RTA100304 AITiN	10	3	25	75	10	4
RTA120034 AITiN	12	0.3	30	75	12	4
RTA120054 AITiN	12	0.5	30	75	12	4
RTA120104 AITiN	12	1	30	75	12	4
RTA120154 AITiN	12	1.5	30	75	12	4
RTA120204 AITiN	12	2	30	75	12	4
RTA120254 AITiN	12	2.5	30	75	12	4
RTA120304 AITiN	12	3	30	75	12	4

Application :

⊙ Recommend

○ Suitable

X Not Recommend

carbon steel, Alloy steel	Pre-hardened steel	High-hardened					Stainless steel	Copper alloy	Aluminum alloy
	-45HRC	-50HRC	-55HRC	-60HRC	-65HRC				
○	⊙	⊙	○			○			

