

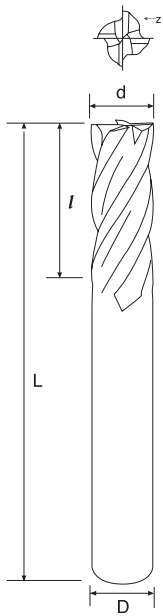


Square series - 4 flutes



● Micro Grain Carbide

● WC=90 Co=10 HV30=1571 Rupture=3750N/mm² Grain Size=0.6μm



MODE	Diameter	Flute Length	Full Length	Shank Diameter	Flutes
	d	l	L	D	Z
SSE0104	1	3	50	3	4
MSE0104	1	3	50	4	4
SSE0154	1.5	4	50	3	4
MSE0154	1.5	4	50	4	4
SSE0204	2	6	50	3	4
MSE0204	2	6	50	4	4
SSE0254	2.5	8	50	3	4
MSE0254	2.5	8	50	4	4
SSE0304	3	8	50	3	4
MSE0304	3	8	50	4	4
MSE0354	3.5	10	50	4	4
MSE0404	4	11	50	4	4
SE0104	1	3	50	6	4
SE0154	1.5	4	50	6	4
SE0204	2	6	50	6	4
SE0254	2.5	8	50	6	4
SE0304	3	8	50	6	4
SE0354	3.5	10	50	6	4
SE0404	4	11	50	6	4
SE0454	4.5	13	50	6	4
SE0504	5	13	50	6	4
SE0554	5.5	13	50	6	4
SE0604	6	16	50	6	4
SE0654	6.5	16	60	8	4
SE0704	7	16	60	8	4
SE0754	7.5	19	60	8	4
SE0804	8	20	60	8	4
SE0854	8.5	20	75	10	4
SE0904	9	20	75	10	4
SE0954	9.5	25	75	10	4
SE1004	10	30	75	10	4
SE1054	10.5	30	75	12	4
SE1104	11	30	75	12	4
SE1154	11.5	30	75	12	4
SE1204	12	32	75	12	4
SE1404	14	40	100	16	4
SE1604	16	40	100	16	4
SE1804	18	45	100	20	4
SE2004	20	45	100	20	4

Application :

⊙ Recommend

○ Suitable

X Not Recommend

carbon steel, Alloy steel	Pre-hardened steel	High-hardened					Stainless steel	Copper alloy	Aluminum alloy
	~45HRC	~50HRC	~55HRC	~60HRC	~65HRC				
○	○						○	○	