



Square series - Long Shank - 4 flutes

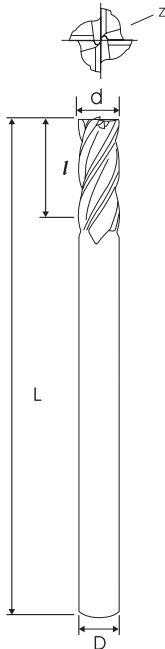


● Micro Grain Carbide

● WC=90 Co=10 HV30=1571 Rupture=3750N/mm² Grain Size=0.6µm



MODE	Diameter	Flute Length	Full Length	Shank Diameter	Flutes
	d	l	L	D	Z
SLE0604	6	16	75	6	4
MLE0604	6	16	100	6	4
SLE0804	8	20	75	8	4
MLE0804	8	20	100	8	4
SLE1004	10	30	100	10	4
MLE1004	10	30	150	10	4
SLE1204	12	32	100	12	4
MLE1204	12	32	150	12	4



Application :

⊙ Recommend ○ Suitable X Not Recommend

carbon steel, Alloy steel	Pre-hardened steel	High-hardened					Stainless steel	Copper alloy	Aluminun alloy
	~45HRC	~50HRC	~55HRC	~60HRC	~65HRC				
○	○						○	○	

- HRC > 40
- HRC > 45**
- HRC > 50
- HRC > 55
- HRC > 60
- HRC > 65
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