

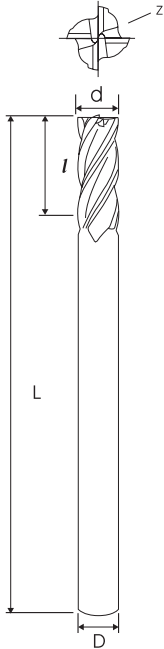


Square series - Long Shank - 4 flutes



● Micro Grain Carbide

● WC=90 Co=10 HV30=1571 Rupture=3750N/mm² Grain Size=0.6μm



MODE	Diameter	Flute Length	Full Length	Shank Diameter	Flutes
	d	l	L	D	Z
SLE0604 AlTiN	6	16	75	6	4
MLE0604 AlTiN	6	16	100	6	4
SLE0804 AlTiN	8	20	75	8	4
MLE0804 AlTiN	8	20	100	8	4
SLE1004 AlTiN	10	30	100	10	4
MLE1004 AlTiN	10	30	150	10	4
SLE1204 AlTiN	12	32	100	12	4
MLE1204 AlTiN	12	32	150	12	4

Application :

◎ Recommend ○ Suitable X Not Recommend

carbon steel, Alloy steel	Pre-hardened steel	High-hardened					Stainless steel	Copper alloy	Aluminum alloy
	~45HRC	~50HRC	~55HRC	~60HRC	~65HRC				
○	◎	◎	○			○			