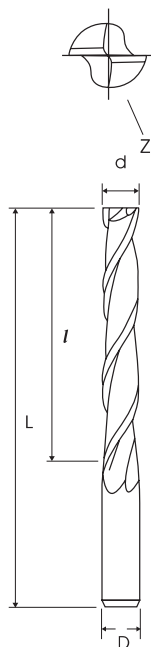


## Square series - Long Flute - 2 flutes



● Micro Grain Carbide

● WC=90 Co=10 HV30=1571 Rupture=3750N/mm<sup>2</sup> Grain Size=0.6μm



MODE	Diameter	Flute Length	Full Length	Shank Diameter	Flutes
	d	l	L	D	Z
LET0102 AITiN	1	7	50	4	2
LET0152 AITiN	1.5	9	50	4	2
LET0202 AITiN	2	12	50	4	2
LET0252 AITiN	2.5	12	50	4	2
LET0302 AITiN	3	15	60	6	2
LET0352 AITiN	3.5	15	60	6	2
LET0402 AITiN	4	20	75	6	2
LET0452 AITiN	4.5	20	75	6	2
LET0502 AITiN	5	25	75	6	2
LET0552 AITiN	5.5	25	75	6	2
LET0602 AITiN	6	30	75	6	2
LET0702 AITiN	7	30	100	8	2
LET0802 AITiN	8	40	100	8	2
LET0902 AITiN	9	40	100	10	2
LET1002 AITiN	10	40	100	10	2
LET1102 AITiN	11	40	100	12	2
LET1202 AITiN	12	50	100	12	2
LET1402 AITiN	14	50	150	16	2
LET1602 AITiN	16	60	150	16	2
LET2002 AITiN	20	90	200	20	2

Square

HRC  
▶ 40

HRC  
▶ 45

HRC  
▶ 50

HRC  
▶ 55

HRC  
▶ 60

HRC  
▶ 65



Application :

⊙ Recommend    ○ Suitable    X Not Recommend

carbon steel, Alloy steel	Pre-hardened steel	High-hardened					Stainless steel	Copper alloy	Aluminun alloy
	-45HRC	-50HRC	-55HRC	-60HRC	-65HRC				
○	⊙	○	○	○		○			