

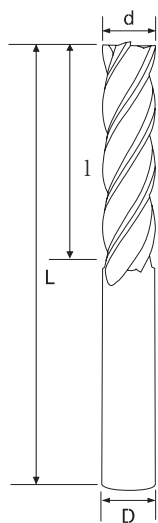
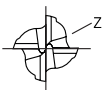


## Square series - Long Flute - 4 flutes



● Micro Grain Carbide

● WC=90 Co=10 HV30=1571 Rupture=3750N/mm<sup>2</sup> Grain Size=0.6μm



MODE	Diameter	Flute Length	Full Length	Shank Diameter	Flutes
	d	l	L	D	Z
LET0104	1	6	50	4	4
LET0154	1.5	9	50	4	4
LET0204	2	12	50	4	4
LET0254	2.5	12	50	4	4
LET0304	3	15	60	6	4
LET0354	3.5	15	60	6	4
LET0404	4	20	75	6	4
LET0454	4.5	20	75	6	4
LET0504	5	25	75	6	4
LET0554	5.5	25	75	6	4
LET0604	6	30	75	6	4
LET0704	7	30	100	8	4
LET0804	8	40	100	8	4
LET0904	9	40	100	10	4
LET1004	10	40	100	10	4
LET1104	11	40	100	12	4
LET1204	12	50	100	12	4
LET1404	14	50	150	16	4
LET1604	16	60	150	16	4
LET2004	20	90	200	20	4

Application :

⊙ Recommend

○ Suitable

X Not Recommend

carbon steel, Alloy steel	High-hardened					Stainless steel	Copper alloy	Aluminun alloy
	Pre-hardened steel	-50HRC	-55HRC	-60HRC	-65HRC			
○	○						○	○