

Square series - Long Flute - 4 flutes

600
Nano

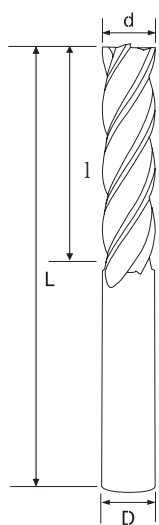
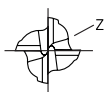
HRC
▶ 55

35°

AlTiN

● Micro Grain Carbide

● WC=90 Co=10 HV30=1571 Rupture=3750N/mm² Grain Size=0.6μm



MODE	Diameter	Flute Length	Full Length	Shank Diameter	Flutes
	d	l	L	D	Z
LET0104 AlTiN	1	6	50	4	4
LET0154 AlTiN	1.5	9	50	4	4
LET0204 AlTiN	2	12	50	4	4
LET0254 AlTiN	2.5	12	50	4	4
LET0304 AlTiN	3	15	60	6	4
LET0354 AlTiN	3.5	15	60	6	4
LET0404 AlTiN	4	20	75	6	4
LET0454 AlTiN	4.5	20	75	6	4
LET0504 AlTiN	5	25	75	6	4
LET0554 AlTiN	5.5	25	75	6	4
LET0604 AlTiN	6	30	75	6	4
LET0704 AlTiN	7	30	100	8	4
LET0804 AlTiN	8	40	100	8	4
LET0904 AlTiN	9	40	100	10	4
LET1004 AlTiN	10	40	100	10	4
LET1104 AlTiN	11	40	100	12	4
LET1204 AlTiN	12	50	100	12	4
LET1404 AlTiN	14	50	150	16	4
LET1604 AlTiN	16	60	150	16	4
LET2004 AlTiN	20	90	200	20	4

Application :

⊙ Recommend

○ Suitable

X Not Recommend

carbon steel, Alloy steel	Pre-hardened steel	High-hardened				Stainless steel	Copper alloy	Aluminum alloy
	~45HRC	~50HRC	~55HRC	~60HRC	~65HRC			
○	⊙	⊙	○			○		