



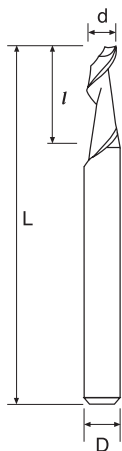
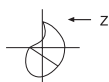
Square series - For Wood & Plastic & Aluminum - 1 flute

600
Nano



● Micro Grain Carbide

● WC=90 Co=10 HV30=1571 Rupture=3750N/mm² Grain Size=0.6μm



MODE	Diameter	Flute Length	Full Length	Shank Diameter	Flutes
	d	l	L	D	Z
AP0100	1	4	50	3	1
AP0150	1.5	6	50	3	1
AP0200	2	8	50	2	1
AP0201	2	8	60	2	1
AP0202	2	8	50	3	1
AP0250	2.5	8	50	3	1
AP0251	2.5	8	60	3	1
AP0300	3	10	50	3	1
AP0301	3	10	60	3	1
AP0302	3	10	80	6	1
AP0310	3.17	12.7	60	6.35	1
AP0400	4	12	60	4	1
AP0401	4	20	70	4	1
AP0402	4	30	80	4	1
AP0403	4	12	60	6	1
AP0470	4.765	15.9	70	6.35	1
AP0500	5	16	70	5	1
AP0501	5	30	80	5	1
AP0600	6	16	60	6	1
AP0601	6	25	75	6	1
AP0602	6	30	75	6	1
AP0604	6	38	100	6	1
AP0630	6.35	15.8	70	6.35	1
AP0800	8	22	75	8	1
AP0801	8	38	100	8	1
AP1000	10	30	80	10	1
AP1200	12	30	100	12	1

Application :

⊙ Recommend

○ Suitable

X Not Recommend

carbon steel, Alloy steel	Pre-hardened steel		High-hardened			Stainless steel	Copper alloy	Aluminum alloy
	~45HRC	~50HRC	~55HRC	~60HRC	~65HRC			
							⊙	⊙

