

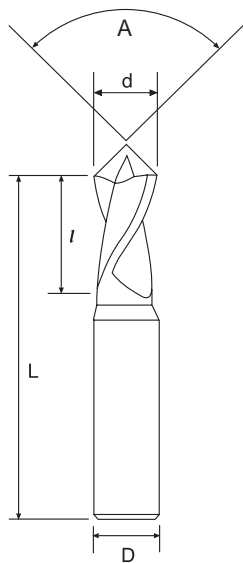
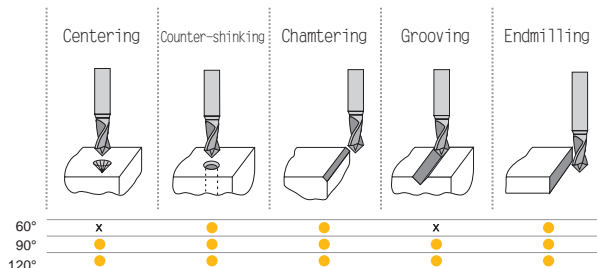


Multi - function end mill series - 2 flutes



● Micro Grain Carbide

● WC=90 Co=10 HV30=1571 Rupture=3750N/mm² Grain Size=0.6μm



MODE	Diameter	Flute Length	Full Length	Shank Diameter	Tip Angle	Flutes
	d	l	L	D	A	Z
CDM060030 AlTiN	3	6	50	4	60°	2
CDM090030 AlTiN	3	6	50	4	90°	2
CDM120030 AlTiN	3	6	50	4	120°	2
CDM060040 AlTiN	4	8	50	6	60°	2
CDM090040 AlTiN	4	8	50	6	90°	2
CDM120040 AlTiN	4	8	50	6	120°	2
CDM060050 AlTiN	5	10	50	6	60°	2
CDM090050 AlTiN	5	10	50	6	90°	2
CDM120050 AlTiN	5	10	50	6	120°	2
CDM060060 AlTiN	6	12	60	8	60°	2
CDM090060 AlTiN	6	12	60	8	90°	2
CDM120060 AlTiN	6	12	60	8	120°	2
CDM060080 AlTiN	8	16	75	10	60°	2
CDM090080 AlTiN	8	16	75	10	90°	2
CDM120080 AlTiN	8	16	75	10	120°	2
CDM060100 AlTiN	10	20	75	12	60°	2
CDM090100 AlTiN	10	20	75	12	90°	2
CDM120100 AlTiN	10	20	75	12	120°	2
CDM060120 AlTiN	12	25	75	12	60°	2
CDM090120 AlTiN	12	25	75	12	90°	2
CDM120120 AlTiN	12	25	75	12	120°	2
CDM060140 AlTiN	14	28	80	14	60°	2
CDM090140 AlTiN	14	28	80	14	90°	2
CDM120140 AlTiN	14	28	80	14	120°	2
CDM060160 AlTiN	16	32	100	16	60°	2
CDM090160 AlTiN	16	32	100	16	90°	2
CDM120160 AlTiN	16	32	100	16	120°	2
CDM060200 AlTiN	20	35	100	20	60°	2
CDM090200 AlTiN	20	35	100	20	90°	2
CDM120200 AlTiN	20	35	100	20	120°	2

Application :

⊙ Recommend

○ Suitable

X Not Recommend

carbon steel, Alloy steel	Pre-hardened steel					Stainless steel	Copper alloy	Aluminum alloy
	-45HRC	-50HRC	-55HRC	-60HRC	-65HRC			
○	⊙	⊙	○			○		