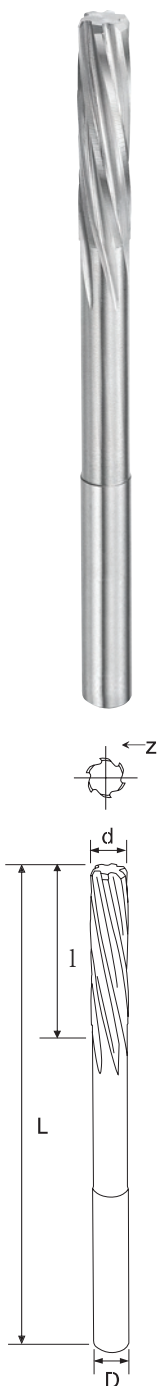


## Reamer series



● Micro Grain Carbide

● WC=90 Co=10 HV30=1571 Rupture=3750N/mm<sup>2</sup> Grain Size=0.6μm



MODE	Diameter	Flute Length	Full Length
	d	l	L
RE010	1.0	6	34
RE011	1.1	7	36
RE012	1.2	7	38
RE013	1.3	7	38
RE014	1.4	8	40
RE015	1.5	8	40
RE016	1.6	9	43
RE017	1.7	9	43
RE018	1.8	10	46
RE019	1.9	10	46
RE020	2.0	11	49
RE021	2.1	11	49
RE022	2.2	12	53
RE023	2.3	12	53
RE024	2.4	14	57
RE025	2.5	14	57
RE026	2.6	14	57
RE027	2.7	15	61
RE028	2.8	15	61
RE029	2.9	15	61
RE030	3.0	15	61
RE031	3.1	16	65
RE032	3.2	16	65
RE033	3.3	16	65
RE034	3.4	18	70
RE035	3.5	18	70
RE036	3.6	18	70
RE037	3.7	18	70
RE038	3.8	19	75
RE039	3.9	19	75
RE040	4.0	19	75
RE041	4.1	19	75
RE042	4.2	19	75
RE043	4.3	21	80
RE044	4.4	21	80
RE045	4.5	21	80
RE046	4.6	21	80

Application :

◎ Recommend    ○ Suitable    X Not Recommend

carbon steel, Alloy steel	Pre-hardened steel	High-hardened					Stainless steel	Copper alloy	Aluminum alloy
	-45HRC	-50HRC	-55HRC	-60HRC	-65HRC				
○	○	○	○	○	○	○			



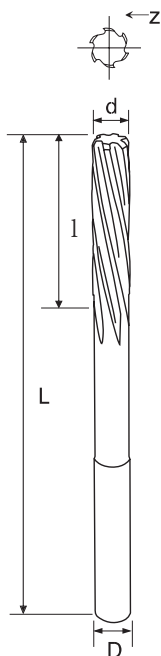


## Reamer series



● Micro Grain Carbide

● WC=90 Co=10 HV30=1571 Rupture=3750N/mm<sup>2</sup> Grain Size=0.6μm



MODE	Diameter	Flute Length	Full Length
	d	l	L
RE047	4.7	21	80
RE048	4.8	23	86
RE049	4.9	23	86
RE050	5.0	23	86
RE051	5.1	23	86
RE052	5.2	23	86
RE053	5.3	23	86
RE054	5.4	26	93
RE055	5.5	26	93
RE056	5.6	26	93
RE057	5.7	26	93
RE058	5.8	26	93
RE059	5.9	26	93
RE060	6.0	26	93
RE061	6.1	28	101
RE062	6.2	28	101
RE063	6.3	28	101
RE064	6.4	28	101
RE065	6.5	28	101
RE066	6.6	28	101
RE067	6.7	31	101
RE068	6.8	31	109
RE069	6.9	31	109
RE070	7.0	31	109
RE071	7.1	31	109
RE072	7.2	31	109
RE073	7.3	31	109
RE074	7.4	31	109
RE075	7.5	31	109
RE076	7.6	33	117
RE077	7.7	33	117
RE078	7.8	33	117
RE079	7.9	33	117
RE080	8.0	33	117
RE081	8.1	33	117
RE082	8.2	33	117
RE083	8.3	33	117

Application :

⊙ Recommend

○ Suitable

X Not Recommend

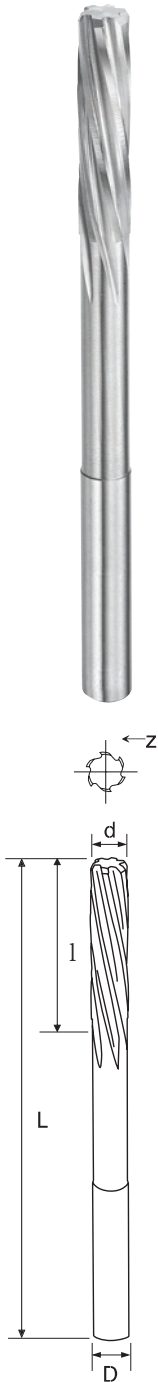
carbon steel, Alloy steel	Pre-hardened steel		High-hardened				Stainless steel	Copper alloy	Aluminum alloy
	-45HRC	-50HRC	-55HRC	-60HRC	-65HRC				
○	○	○	○	○	○	○			

## Reamer series



● Micro Grain Carbide

● WC=90 Co=10 HV30=1571 Rupture=3750N/mm<sup>2</sup> Grain Size=0.6μm



MODE	Diameter	Flute Length	Full Length
	d	l	L
RE084	8.4	33	117
RE085	8.5	33	117
RE086	8.6	36	125
RE087	8.7	36	125
RE088	8.8	36	125
RE089	8.9	36	125
RE090	9.0	36	125
RE091	9.1	36	125
RE092	9.2	36	125
RE093	9.3	36	125
RE094	9.4	36	125
RE095	9.5	36	125
RE096	9.6	38	133
RE097	9.7	38	133
RE098	9.8	38	133
RE099	9.9	38	133
RE100	10.0	38	133
RE101	10.1	38	133
RE102	10.2	38	133
RE103	10.3	38	133
RE104	10.4	38	133
RE105	10.5	38	133
RE106	10.6	38	133
RE107	10.7	41	142
RE108	10.8	41	142
RE109	10.9	41	142
RE110	11.0	41	142
RE111	11.1	41	142
RE112	11.2	41	142
RE113	11.3	41	142
RE114	11.4	41	142
RE115	11.5	41	142
RE116	11.6	41	142
RE117	11.7	41	142
RE118	11.8	41	142
RE119	11.9	44	151
RE120	12.0	44	151

HRC > 40

HRC > 45

HRC > 50

HRC > 55

HRC > 60

HRC > 65



Application :

⊙ Recommend    ○ Suitable    X Not Recommend

carbon steel, Alloy steel	Pre-hardened steel	High-hardened					Stainless steel	Copper alloy	Aluminun alloy
	-45HRC	-50HRC	-55HRC	-60HRC	-65HRC				
○	○	○	○	○	○	○			