



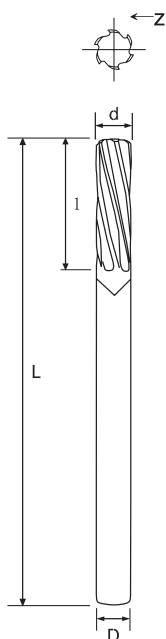
Carbide Edge Reamer

● Micro Grain Carbide

● WC=90 Co=10 HV30=1571 Rupture=3750N/mm² Grain Size=0.6μm



MODE	Diameter	Flute Length	Full Length	Shank Diameter	Flutes
	d	l	L	D	Z
REC085	8.5	33	117	8	6
REC090	9	36	125	10	6
REC095	9.5	36	125	10	6
REC100	10	38	133	10	6
REC110	11	41	142	10	6
REC115	11.5	41	142	10	6
REC120	12	44	151	12	6
REC125	12.5	44	151	12	6
REC130	13	44	151	12	6
REC135	13.5	47	160	12	8
REC140	14	47	160	12	8
REC145	14.5	50	162	12	8
REC150	15	50	162	12	8
REC155	15.5	52	170	12	8
REC160	16	52	170	12	8



Helix Angle : Tolerance for outer diameter Application : Mold steel and nonmetal material
 Main character : Specialized in ream process of mold, could reach perfect tolerance for outer diameter, the helix angle more larger, the surface more smooth.

Application :

◎ Recommend ○ Suitable X Not Recommend

carbon steel, Alloy steel	Pre-hardened steel		High-hardened				Stainless steel	Copper alloy	Aluminun alloy
	-45HRC	-50HRC	-55HRC	-60HRC	-65HRC				
○	○	○	○	○	○	○			