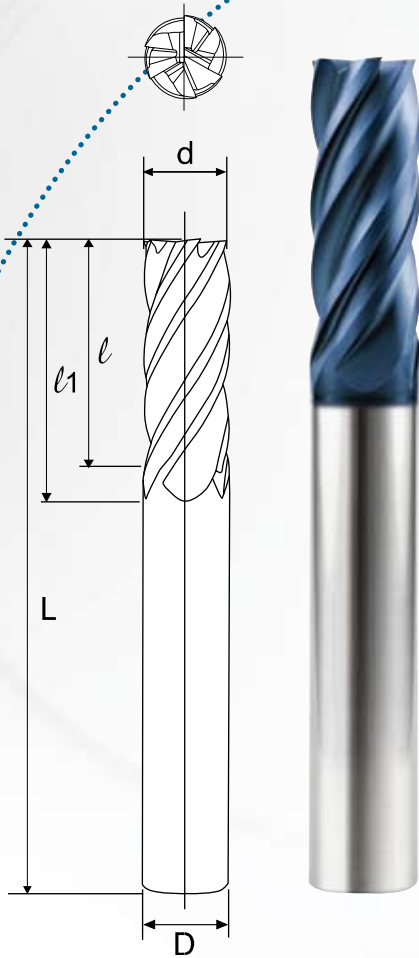


# Dimensions 形狀寸法表



KKH系列刀具是專門為加工“高硬度加工材料”而設計的。其獨特的切削刃和排屑槽與傳統的切削刀具相比，使得加工更加容易。

The KKH series were designed especially for high hardened working material. With extremely effective cutting edges, the shear forces generated can make machining these materials seem easy compared to other, more traditional cutting tools.



Tool Material : Ultra Micro Grain Carbide

材質：極超微粒子超硬合金

Surface Treatment : AlTiSiN (nAlCo)

表面處理：奈米氮化鈦鋁鈷

Tolerance for outer diameter : 0 ~ -0.02mm

外徑容許差：0 ~ -0.02mm

Helix Angle : 35°

螺旋角：35°

Patent No : Nr.20 2006 014 089.1

專利證號：Nr.20 2006 014 089.1

Rake Angle : First : 0° ~ -5°

Second : 6° ~ 8°

溝底角度(子母刃)：第一：0° ~ -5°

第二：6° ~ 8°

Suitable for : High hardened Steels

適用於：高硬度加工材

## KKH規格表

型號 MODE	直徑 d	刃長 l	柄徑 D	刃數 Z	全長 L	Price
KKH0602	6	16	6	2	50	760
KKH0603	6	16	6	3	50	810
KKH0802	8	19	8	2	60	1110
KKH0803	8	19	8	3	60	1200
KKH1002	10	22	10	2	75	1200
KKH1003	10	25	10	3	75	1850
KKH1004	10	25	10	4	75	1850
KKH1202	12	26	12	2	75	2150
KKH1203	12	30	12	3	75	2300
KKH1204	12	30	12	4	75	2300
KKH1602	16	35	16	2	110	5000
KKH1603	16	40	16	3	110	5400
KKH1604	16	40	16	4	110	5400
KKH2002	20	40	20	2	110	8100
KKH2003	20	45	20	3	110	8600
KKH2004	20	45	20	4	110	8600
KKH2502	25	45	25	2	110	11000
KKH2503	25	50	25	3	110	11400
KKH2504	25	50	25	4	110	11400

◎ Excellent 最適用

○ Good 適用

材質 Material	硬度值 Hardness		
	HRC		
	45~55	55~60	65~
高硬度鋼 High Hardened Steels	◎	◎	○